



Australian Government  
Department of Industry,  
Innovation and Science

National  
Radioactive Waste  
Management Facility



Australian Government

**Ansto**

# Waste Management at the National Radioactive Waste Management Facility

Hefin Griffiths

*Chief Nuclear Officer, ANSTO*

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# What we will cover

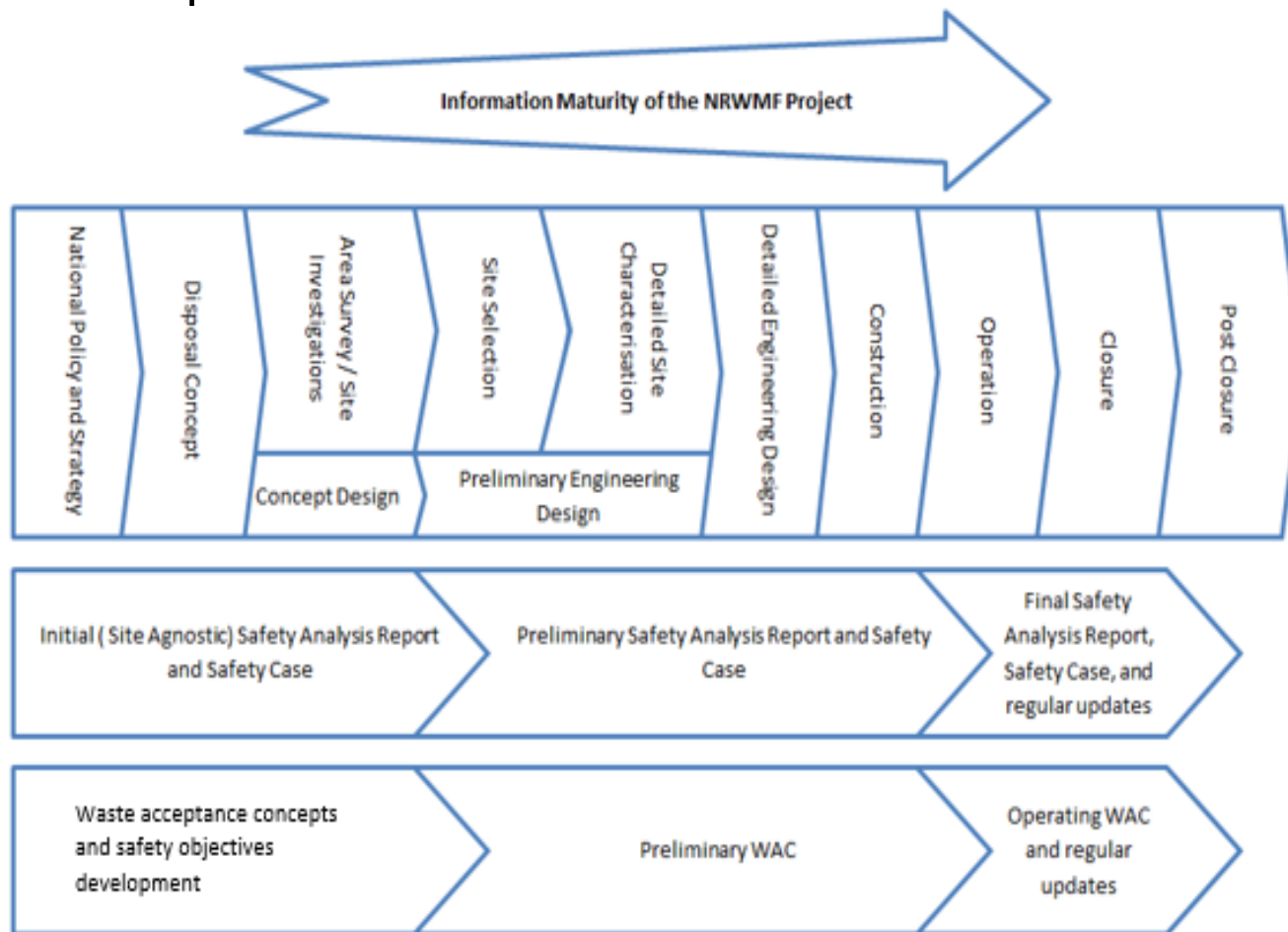
- Waste management principles at the facility
- NRWMF project development
- Waste acceptance process
- General conditions of waste acceptance
- Types of waste in the inventory
- Defence in depth / multi-barrier approach
- Case studies

# Waste management principles

- Safe disposal of LLW and safe interim storage of ILW, based on international best practice and licensing conditions set by regulators
- Waste is treated, conditioned and packaged before arrival at facility
- Multi-barrier approach, natural and engineered barriers, passive safety, ensuring waste is isolated and contained

# NRWMF project development

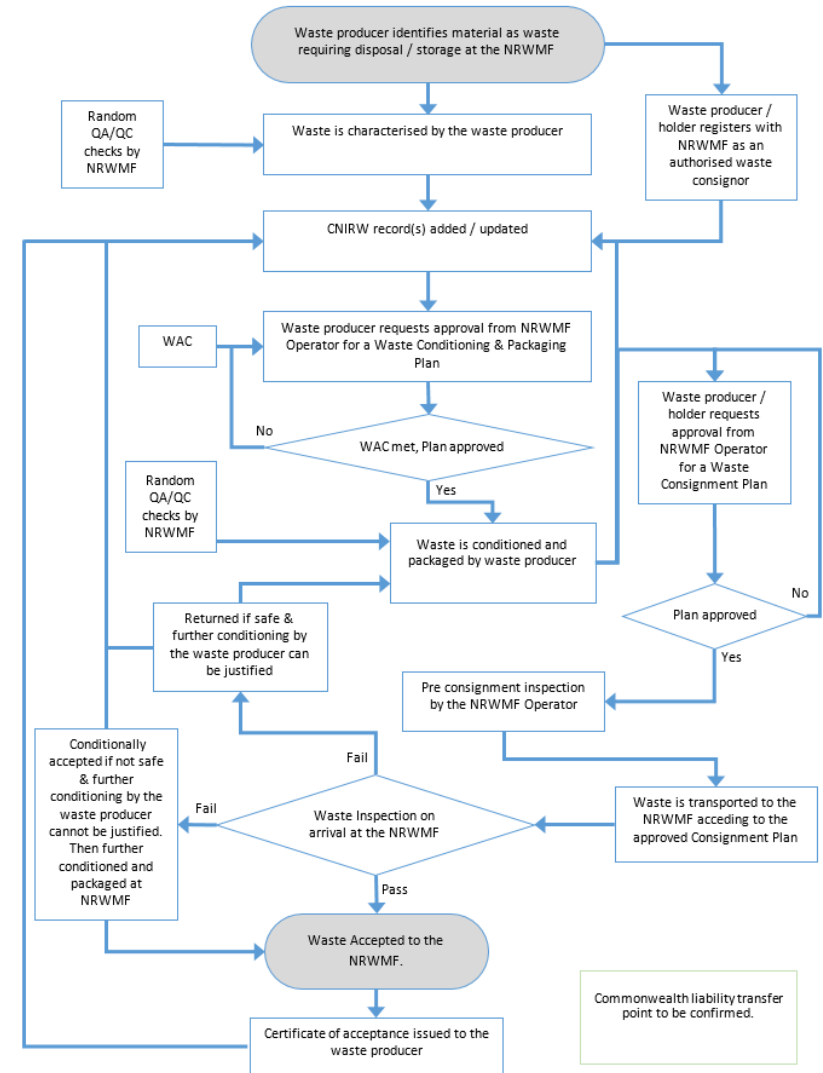
Process of project development including safety objectives and waste acceptance concepts



# Waste acceptance process

To help waste holders, regulators and the operator understand the steps required before waste is accepted at the NRWMF. These steps being:

- from waste production
- determining acceptability through key controls on waste through:
  1. Identification
  2. Characterisation
  3. Treatment
  4. Packaging
  5. Transport
- leads to a decision on disposal, storage or rejection (if the waste is non-compliant)



# General conditions of waste acceptance

Waste must be conditioned and packaged, ensuring passive safety in line with international best practice.



- Stable and non-reactive wasteform
- Physically and chemically stable wasteform and container
- Energy removed from the wasteform
- Solid and non-dispersible wasteform
- Radionuclides are immobile as far as practical
- Resistant to degradation



- Reactive, corrosive or flammable
- Containers of liquid

# General conditions of waste acceptance

Strict criteria are applied to ensure the following aspects will be specified, limited or controlled:

## Physical Properties (LLW and ILW)

- Waste Conditioning
- Waste Volume
- Waste Degradation, Settlement Properties and Voidage
- Gas Generation

## Radiological and Nuclear Properties (LLW and ILW)

- Activity
- Dose
- Surface Contamination
- Material subject to Safeguards Act
- Criticality Safety

## Excluded Substances (LLW and ILW)

- Non-Waste Materials
- Reactive Metals and Pyrophoric Materials
- Explosive Materials
- Free Liquids
- Soluble Solids
- Strong Oxidising Agents
- Corrosive Substances
- Pressurised Gas Receptacles and Aerosols
- Chemically Toxic Substances
- Chemical Complexing or Chelating Agents
- Cellulosic, Biological, Infectious and Pathogenic Materials
- Hazardous Substances and Dangerous Goods

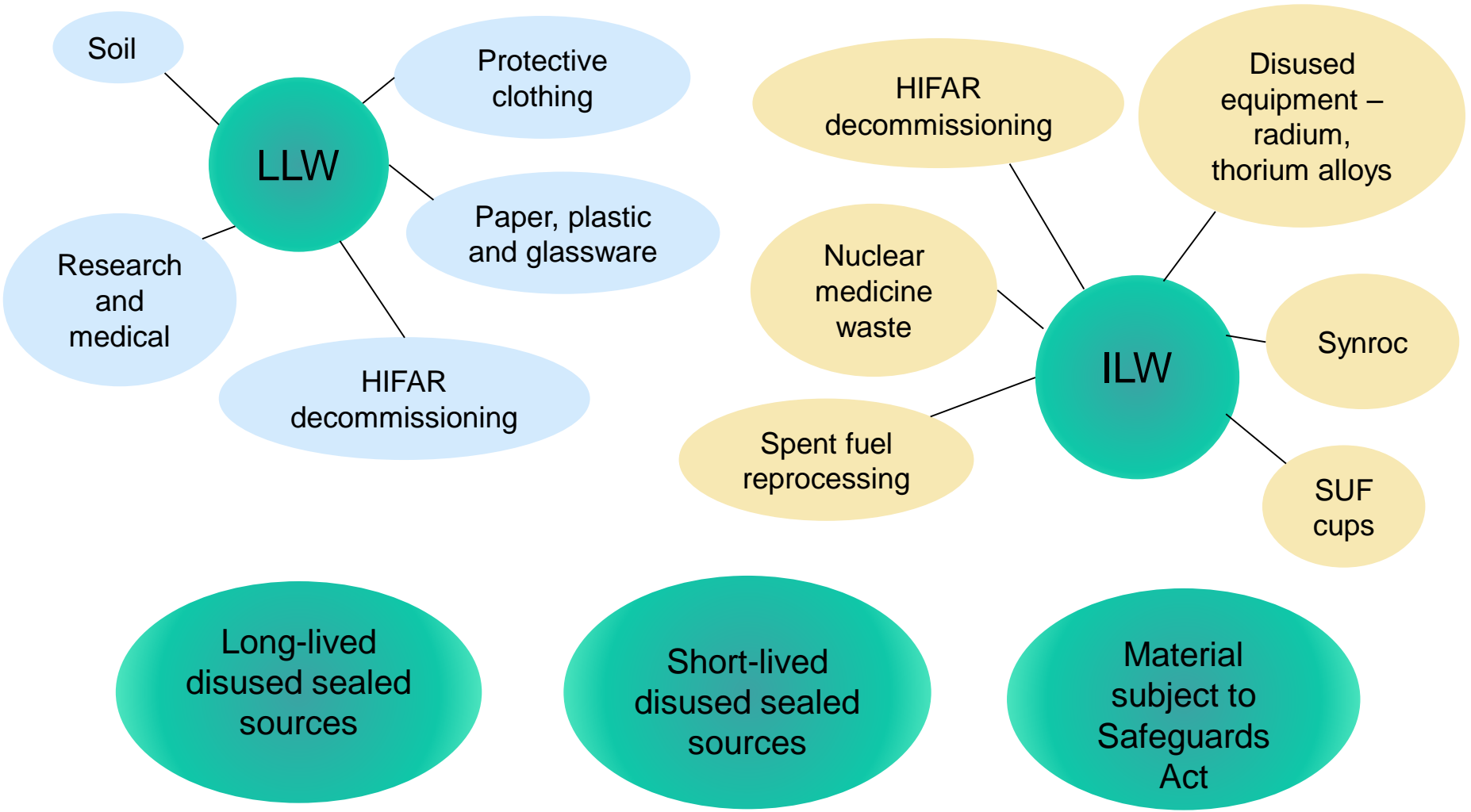
## Packaging and Transport Criteria (LLW and ILW)

- General
- Package Venting
- Package Identification
- Transport

## Consignment Records (LLW and ILW)

**Additional for ILW only**  
specific criteria for waste to be stored in multi-purpose containers; and  
specific criteria for waste to be stored in shielded vaults

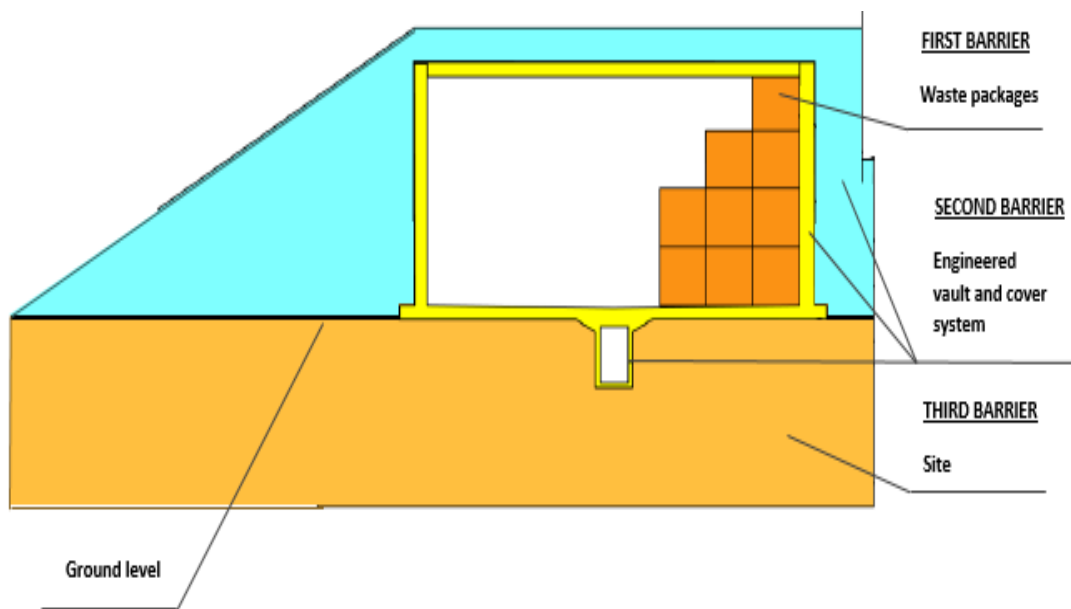
# Types of waste in the inventory





# Multi-barrier approach

Several protective layers to ensure passive safety



## LLW Disposal

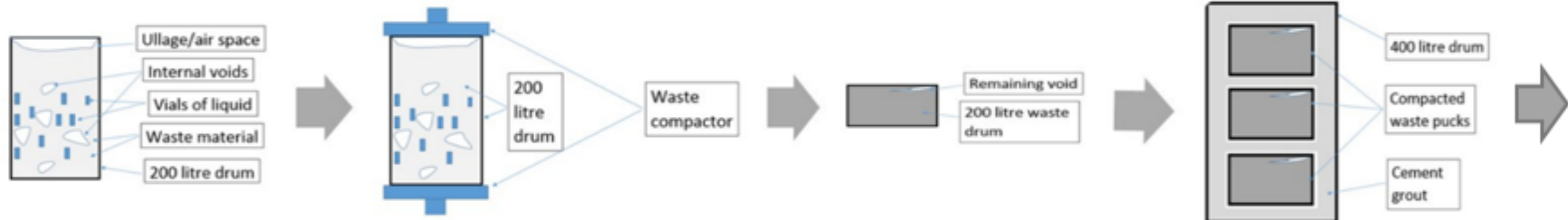
- Above-ground, engineered concrete vaults
- Waste isolation achieved by combination of 3 barriers
- Barriers will remain effective through operational and institutional control phases

## ILW Storage

- Radioactivity confined by:
  - Waste packages
  - Storage building design
- Shielded packages in non-shielded buildings  
or  
Non-shielded packages in shielded buildings

# Case studies - LLW

Example of waste treatment process for LLW in steel drums, such as laboratory waste including swabs, paper tissues, plastic gloves, used vials and medical tools.



## Step 1

LLW, in 200 litre metal drum, contains vials of liquid and air pockets.

Drum is scanned to determine the composition, sampled to confirm chemical properties and LLW status confirmed

## Step 2

Waste material and drum compacted in a super-compactor

## Step 3

Compacted waste now has voids and free-flowing liquids have been squeezed out.

## Step 4

Waste pucks are cemented into a 400 litre drum

Step 5  
Waste packages are transported to the NRWMF

# Case studies – ILW

## Synroc

Intermediate level liquid waste from nuclear medicine production



Synroc

- Liquid waste dried into powder, mixed with additives, treated by pressure and heat → Stable, solid, glass wasteform
- Licensed by ARPANSA



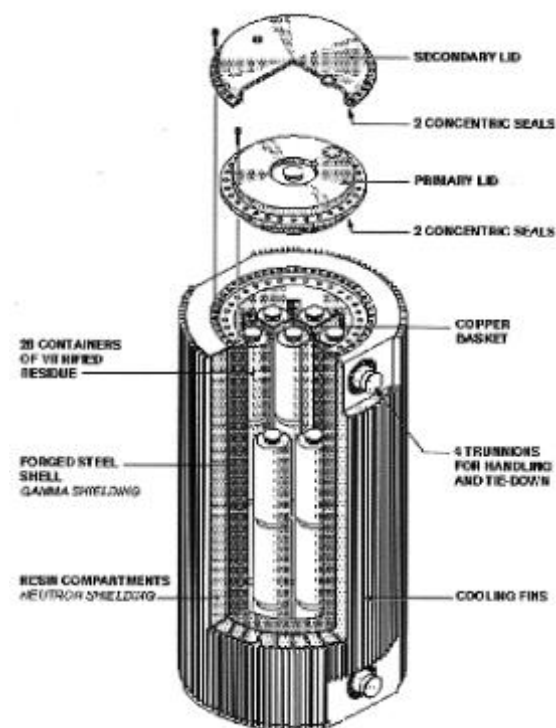
# Case studies – ILW

TN81

Research reactor spent  
fuel reprocessing



Vitrified glass  
waste in  
shielded TN81



**Questions?**